

DULUX
ALUMINIUM PAINT

A338-2212 (HIGH PERFORMANCE-SOLVENTBORNE)

PRODUCT INFORMATION

PRODUCT NAME	Dulux Aluminium Paint
PRODUCT CODE	A338-2212
DESCRIPTION	Dulux Aluminium Paint is high quality solvent-based paint.
USAGE	Suitable for use on all types of interior and exterior wood and metal surfaces. It is ideal for use on heated surfaces up to 260°C. Meets Malaysian Standard MS289: 1987
BENEFITS	Gives an exceptionally bright lustre with excellent durability.
PACK SIZE	1 litre and 5 litres.
COLOUR RANGE	Aluminium.

PERFORMANCE GUIDE

FILM PROPERTIES Chemical Resistance Heat Resistance Water Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, a specialist paint system may be required. Generally resistant to heat up to 260°C. Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 20m ² /L.

PRODUCT DATA

COMPOSITION (nominal)	Pigment : Leafing Aluminium Blinder : Alkyd. Solvent : White Spirit.
VOLUME SOLIDS	60% (nominal).
FLASH POINT	32°C-55°C.

APPLICATION

THINNING Brush or Roller Conventional Spray	Ready for use, thinning is usually not necessary. Add up to 1 part of Dulux Thinner 850-41 or white spirit to 10 parts of paint (10%).
SPRAY RECOMMENDATIONS Conventional Spray	Satisfactory through most equipment.
Drying TIMES Touch Dry Recoat	Single coat at standard thickness: 2-4 hours 5-6 hours.
CLEANING UP	Clean all equipment with Dulux Thinner 850-41 immediately after use.
FILM THICKNESS	Wet: 50 micro-metres. Dry: 30 micro-metres.



Application method






2-4 hours drying time
























Practise proper cleaning

PRE - APPLICATION

SURFACE PREPARATION	<p>Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.</p> <p>Steel surfaces should be manually prepared by power or hand tool to BS 7079 Part A1: 1989 St3.</p> <p>For optimum performance new galvanized and aluminium surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.</p>		
SYSTEM INFORMATION	<p>PRIMER (1 COAT)</p> <p>Dulux Grey Green Zinc Phosphate Primer (A500 - 388)</p> <p>Dulux Aluminium Paint (A338 - 2212)</p> <p>Dulux Aluminium Wood Primer Sealer (A519 - 3697)</p>	<p>UNDERCOAT (1 COAT)</p> <p>Dulux Speed Undercoat (A545 - 101)</p> <p>N/A</p> <p>Dulux Speed Undercoat (A545 - 101)</p>	<p>FINISH (2 COATS)</p> <p>Dulux Aluminium Paint (A338-2212)</p>
	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Use abrasive paper</p> </div> <div style="text-align: center;">  <p>Dust off</p> </div> <div style="text-align: center;">  <p>Seal a coat with primer</p> </div> </div>		

PRECAUTION

SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION	<p>FLAMMABLE</p> <p>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</p> <p>Repeated exposure may cause skin dryness or cracking.</p> <p>Contains: ETHYL METHYL KETOXIME, COBALT CARBOXYLATE.</p> <p>May produce an allergic reaction.</p> <p>Avoid contact with skin.</p> <p>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.</p> <p>To remove splashes of paint from skin, use soap and water or a recognised cleanser.</p> <p>If swallowed seek medical advice immediately and show this container or label.</p> <p>Keep away from food, drinks, animal feed and out of the reach of children.</p> <p>Keep away from combustible material.</p> <p>Container must be stored in a cool and shaded place.</p> <p>It must be tightly closed in a secure, upright position.</p> <p>Work in a well-ventilated area and do not breathe in vapour or spray. A suitable mask should be worn during sanding</p> <p>When applying paint, it is advisable to wear eye protection and suitable gloves</p> <p>In case of fire use foam, dry powder, AFFF, CO2 – Never use water.</p> <p>In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment.</p> <p>Dispose of any paint waste in accordance with the appropriate</p>
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	<p>Environmental Quality Regulations. Refer to Dulux Product Safety Data Sheet for further details. In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>														
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