

**DULUX**  
**CHLORINATED RUBBER FINISH**

**A404-LINE (HIGH PERFORMANCE-SOLVENTBORNE)**

**PRODUCT INFORMATION**

PRODUCT NAME	<b>Dulux</b> Chlorinated Rubber Finish
PRODUCT CODE	A404 – Line
DESCRIPTION	<b>Dulux</b> Chlorinated Rubber Finish is a glossy topcoat with broad chemical resistance. It is used where a complete Rubber Paint System is required.
USAGE	Suitable for use on interior and exterior wood, metal and masonry surfaces where a high standard of protection and hygiene is needed. i.e. breweries, operating theatres and food processing plants. <b>Dulux</b> Chlorinated Rubber Finish is also suitable in areas exposed to severe chemical and marine environment but not in petrol chemical industries.
BENEFITS	Resistant to acid, alkali, bleaches and corrosive gas with good water barrier. Resistant to fungal growth. Easy recoatability, even without abrading the aged finish.
PACK SIZE	5 litres only.
COLOUR RANGE	Refer to HPC Colour Card.

**PERFORMANCE GUIDE**





FILM PROPERTIES Chemical Resistance  Heat Resistance Water Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, a specialist paint system is required. Also resistant to splashing with alcohol, concentrated acids and alkalis. They are not resistant to aromatic solvents and vegetable oil. Not recommended for use on heated surfaces above 65°C. Not suitable for the interior (immersed) surfaces of swimming pools or for surfaces which are in contact with drinking water. Excellent resistance to high levels of moisture/heavy condensation and can withstand frequent washing down but will not tolerate damp substrates. When used on masonry, the surface must incorporate an effective damp proof membrane.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 6 - 10 m <sup>2</sup> /L. When applying by spray, losses due to overspray can be heavy on narrow sections.

**PRODUCT DATA**




COMPOSITION (nominal)	Pigment : Lightfast Non-Lead Pigments. Blinder : Chlorinated Rubber Solvent : Alcohol and Aromatic Hydrocarbon.
VOLUME SOLIDS	30% (nominal).
FLASH POINT	22°C.

**APPLICATION**

THINNING Brush or Roller Conventional Spray Airless Spray	Thinning is usually not necessary, but if required add up to 1 part of <b>Dulux</b> Thinner 850-11 to 10 parts of paint (10%). Add up to 1 part of <b>Dulux</b> Thinner 850-11 to 20 parts of paint (5%). Add up to 1 part of <b>Dulux</b> Thinner 850-11 to 20 parts of paint (5%).
SPRAY RECOMMENDATIONS Conventional Spray	Satisfactory through most equipment.






















Airless Spray	A typical set up for airless spray application is a minimum working pressure on paint of 140kg/cm <sup>2</sup> (2000 lb/sq in) with a spray tip size 0.33mm (13 thou) and a spray tip angle of 20°-45°.
DRYING TIMES	Single coat at standard thickness:
Touch Dry Recoat	1-2 hours under normal conditions. 3-4 hours under normal conditions.
CLEANING UP	Clean all equipment with <b>Dulux</b> Thinner 850-11 immediately after use.
FILM THICKNESS	Wet: 100 – 165 micro-metres. Dry: 30 – 50 micro-metres.
	 Application method  20°- 45° spraying tip  1-2 hours drying time  Practise proper cleaning

### PRE - APPLICATION

SURFACE PREPARATION	Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. All surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.												
SYSTEM INFORMATION	<table border="0"> <tr> <td></td> <td><b>PRIMER (1 COAT)</b></td> <td><b>FINISH (1 OR 2 COATS)</b></td> </tr> <tr> <td>Metal</td> <td><b>Dulux</b> Epoxy Zinc Phosphate Primer (A580 - 16252)</td> <td></td> </tr> <tr> <td>Non-Metal</td> <td><b>Dulux</b> Epoxy Primer Off White A580 – PJ – 0529</td> <td><b>Dulux</b> Chlorinated Rubber Finish (A404 - Line)</td> </tr> <tr> <td>Galvanised Iron and Aluminium</td> <td><b>Dulux</b> Galvprime (A931 - 10420)</td> <td></td> </tr> </table>		<b>PRIMER (1 COAT)</b>	<b>FINISH (1 OR 2 COATS)</b>	Metal	<b>Dulux</b> Epoxy Zinc Phosphate Primer (A580 - 16252)		Non-Metal	<b>Dulux</b> Epoxy Primer Off White A580 – PJ – 0529	<b>Dulux</b> Chlorinated Rubber Finish (A404 - Line)	Galvanised Iron and Aluminium	<b>Dulux</b> Galvprime (A931 - 10420)	
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	<b>Note:</b> Chlorinated Rubber Finish of different colours must only be overcoated by spray application to prevent lifting												
	 Use abrasive paper  Dust off  Seal a coat with primer												

### PRECAUTION

SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION	<p><b>FLAMMABLE</b></p> <p>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</p> <p>Irritating to respiratory system &amp; skin. Contains: Epoxy Resin (Mol co7 &lt; 700)</p> <p>May produce an allergic reaction. Avoid contact with skin.</p> <p>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.</p> <p>To remove splashes of paint from skin, use soap and water or a recognised cleanser.</p> <p>If swallowed seek medical advice immediately and show this container or label.</p> <p>Keep away from food, drinks, animal feed and out of the reach of children.</p> <p>Keep away from combustible material.</p>
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	<p>Container must be stored in a cool and shaded place.  It must be tightly closed in a secure, upright position.  Work in a well-ventilated area and do not breathe in vapour or spray.  A suitable mask should be worn during sanding.  When applying paint, it is advisable to wear eye protection and suitable gloves.  In case of fire use foam, dry powder, AFFF, CO2 – Never use water.  In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment.  Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.  Refer to <b>Dulux</b> Product Safety Data Sheet for further details.  In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>																
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