



PRODUCT INFORMATION

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| PRODUCT NAME | Dulux Galvprime |
| PRODUCT CODE | A931-10420 |
| DESCRIPTION | Dulux Galvprime is a premium quality waterbased anti-corrosion primer. |
| USAGE | Specially formulated for use on galvanized iron (GI) and aluminium substrates. Patch trial is recommended before full scale painting as there are variations on composition and surface treatment of the substrates. It can be overcoated with emulsion or alkyd paint. |
| BENEFITS | Promotes adhesion onto galvanized iron (GI) and aluminium substrates. Can be overcoated with emulsion or alkyd paint. |
| PACK SIZE | 5 litres only. |
| COLOR RANGE | Grey only. |

PERFORMANCE GUIDE

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| FILM PROPERTIES Water Resistance | Will tolerate a slightly damp surface but is not suitable where the surface is saturated. |
| THEORETICAL COVERAGE | A guide to the theoretical coverage which can be achieved under normal conditions is 10-12 m ² /litre |

PRODUCT DATA

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| COMPOSITION (nominal) | Pigment : Lightfast Non-Lead Pigments and Mineral Extenders. Binder : Acrylic Emulsion. Solvent : Water. |
| VOLUME SOLIDS | White 35% (nominal). |

APPLICATION

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| THINNING Brush or Roller Conventional Spray Airless Spray | Thinning is usually not necessary. Add up to 1 part of clean water to 10 parts of paint (10%). Ready for use. |
| SPRAY RECOMMENDATIONS Conventional Spray Airless Spray | Satisfactory through most equipment. A typical set up for airless spray application would be a minimum working pressure on paint of 140 kg/cm ² (2000 lb/sq in) with a spray tip size 0.43mm (17 thou) and a spray tip angle 65°. |
| DRYING TIMES Touch Dry Recoat | Single coat at standard thickness : Dependant on temperature and humidity. 1-2 hours. Maximum adhesion of the complete paint system is achieved after 1-2 weeks of aging. |
| CLEANING UP | Clean all equipment with clean water immediately after use. |



Application method



65° spraying tip



1-2 hours drying time




Practice proper cleaning

PRE-APPLICATION

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| SURFACE PREPARATION | Surfaces must be sound, clean, as dry as possible and free from all defective or poorly adhering material, dirt, grease or wax. | | |
| SYSTEM INFORMATION | PRIMER (1 COAT) Dulux Galvprime (A931-10420) | UNDERCOAT(1 COAT) N/A Dulux Speed Undercoat (A545-101) | FINISH (2 COATS) Dulux Weathershield Acrylic Finish (A909 or 910) Or Dulux Gloss Finish (A365) |
| |  <p>Ensure good surface profile</p> | | |

PRECAUTION

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| SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION | <p>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. To remove splashes of paint from skin, use soap and water or a recognised cleanser. Keep away from food, drinks, animal feed and out of the reach of children. Container must be stored in a cool and shaded place. It must be tightly closed in a secure, upright position. Work in a well ventilated area and do not breathe in vapour or spray. A suitable mask should be worn during sanding. When applying paint, it is advisable to wear eye protection and suitable gloves. In case of a spillage, contain and collect spillage using sand or earth and do not empty into water courses, drains or the environment. Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations. Avoid release to the environment. Refer to Dulux Product Safety Data Sheet for further details. In case of emergency, refer to Emergency Incident Response Hotline (0065) - 63367608</p> |
| | <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>Keep seal tight</p> </div> <div style="text-align: center;">  <p>Store in cool place</p> </div> <div style="text-align: center;">  <p>Secure upright</p> </div> <div style="text-align: center;">  <p>Wear proper protection</p> </div> <div style="text-align: center;">  <p>Ensure good ventilation</p> </div> <div style="text-align: center;">  <p>Practice proper disposal</p> </div> </div> |

For further details on Product Data Sheet, kindly contact:

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