

DULUX GLOSS FINISH
SMOOTH MIRROR-LIKE FINISH

A365-LINE (SOLVENTBORNE)

PRODUCT INFORMATION

PRODUCT NAME	Dulux Gloss Finish Smooth Mirror-Like Finish
PRODUCT CODE	A365 – Line
DESCRIPTION	Dulux Gloss Finish is a premium solvent based high gloss finish that gives a smooth mirror like finish.
USAGE	Suitable for use on all types of interior and exterior wood and metal and suitable primed masonry surfaces.
BENEFITS	High gloss and excellent gloss retention. Good brush loading and good sag resistance. Excellent colour fastness. Lead-free formulation:- Non toxic. Excellent durability and fungus resistance. Meets Malaysian Standards MS 125:1995
PACK SIZE	1 litre, 5 litres and 20 litres.
COLOUR RANGE	Refer to Dulux Colour Inspirations.

PERFORMANCE GUIDE





FILM PROPERTIES	
Chemical Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems will be required.
Heat resistance	Generally resistant to heat up to 90°C, but some discolouration of light colours may occur at temperatures above 80°C.
Water Resistance	Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 16 – 18 m ² /L.

PRODUCT DATA




COMPOSITION (nominal)	Pigment : Lightfast Non-Lead Pigments. Blinder : Alkyd. Solvent : White Spirit.
VOLUME SOLIDS	White 55% (nominal), other colours will vary.
FLASH POINT	32°C – 55°C.

APPLICATION






















THINNING	
Brush or Roller	For normal use thinning is usually not necessary, but if required add up to 1 part of Dulux Thinner 850 – 41 or white spirit to 10 parts of paint (10%).
Conventional Spray	Add up to 1 part of Dulux Thinner 850 – 41 or white spirit to 3 parts of paint (30%).
Airless Spray	Ready for use.
SPRAY RECOMMENDATIONS	
Conventional Spray	Satisfactory through most equipment.
Airless Spray	A typical set up for airless spray application is a minimum working pressure on paint of 140 kg/cm ² (2000 lb/sq in) with a spray tip size 0.38mm (15 thou) and a spray tip angle of 65°C

DRYING TIMES Touch Dry Recoat	Single coat at standard thickness: 2 – 4 hours. 5 – 6 hours.
FILM THICKNESS	Wet: 55 micro – metres. Dry: 30 micro – metres.
CLEANING UP	Clean all equipment with Dulux Thinner 850 – 41 immediately after use.
	 Application method  65° spraying tip  2-4 hours drying time  Practise proper cleaning

PRE - APPLICATION

SURFACE PREPARATION	Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. Steel surfaces should be manually prepared by power or hand tool to BS7079 Part A1: 1989 St3. For optimum performance new galvanized and aluminium surfaces should be cleaned and degreased, the, pre-treated with an appropriate pre-treatment primer to ensure good adhesion.		
SYSTEM INFORMATION	PRIMER	UNDECOAT (1 COAT)	FINISH (2 COATS)
Wood	Dulux Aluminium Wood Primer Sealer (A519 - 3697)		
Metal	Dulux Grey Green Zinc Phosphate Primer (A500 - 388)	Dulux Speed Undercoat (A545 – 101)	Dulux Gloss Finish (A365)
Masonry	Dulux Alkali Resisting Interior Wall Sealer (A931 – 18380) Dulux Weathershield Sealer (A931 - 18177)		
	Note: Do not apply Dulux Gloss Finish on fresh or damp masonry as it will normally cause the paint to saponify.		
	 Use abrasive paper  Dust off  Seal a coat with primer		

PRECAUTION

<p>SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION</p>	<p>FLAMMABLE Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Repeated exposure may cause skin dryness or cracking. Contains: ETHYL METHYL KETOXIME, COBALT CARBOXYLATE. May produce an allergic reaction. Avoid contact with skin. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. To remove splashes of paint from skin, use soap and water or a recognised cleanser. If swallowed seek medical advice immediately and show this container or label. Keep away from food, drinks, animal feed and out of the reach of children. Keep away from combustible material. Container must be stored in a cool and shaded place. It must be tightly closed in a secure, upright position. Work in a well-ventilated area and do not breathe in vapour or spray. A suitable mask should be worn during sanding. When applying paint, it is advisable to wear eye protection and suitable gloves. In case of fire use foam, dry powder, AFFF, CO2 – Never use water. In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment. Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations. Refer to Dulux Product Safety Data Sheet for further details. In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>							
	<table border="0"><tr><td data-bbox="619 1227 730 1384"><p>FLAMMABLE</p></td><td data-bbox="802 1227 914 1384"><p>Keep seal tight</p></td><td data-bbox="978 1227 1090 1384"><p>Store in cool place</p></td></tr><tr><td data-bbox="619 1417 730 1574"><p>Secure upright</p></td><td data-bbox="802 1417 914 1574"><p>Wear proper protection</p></td><td data-bbox="978 1417 1090 1574"><p>Ensure good ventilation</p></td><td data-bbox="1153 1417 1265 1574"><p>Practise proper disposal</p></td></tr></table>	 <p>FLAMMABLE</p>	 <p>Keep seal tight</p>	 <p>Store in cool place</p>	 <p>Secure upright</p>	 <p>Wear proper protection</p>	 <p>Ensure good ventilation</p>	 <p>Practise proper disposal</p>
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