

DULUX SATINWOOD
INTERIOR WOOD FINISH

A345-LINE (SOLVENTBORNE)

PRODUCT INFORMATION

PRODUCT NAME	Dulux Satinwood Interior Wood Finish
PRODUCT CODE	A345 – Line
DESCRIPTION	Dulux Satinwood is a high quality solvent-based with a satin finish.
USAGE	Suitable for use on all types of interior wood and metal surfaces, both new or previously painted.
BENEFITS	Exhibits quick drying properties. Provides a long lasting protection.
PACK SIZE	1 litre and 5 litres.
COLOUR RANGE	Refer to Dulux Colour Inspirations.

PERFORMANCE GUIDE





FILM PROPERTIES	
Chemical Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems may be required.
Heat resistance	Generally resistant to heat up to 90°C, but some discolouration of light colours may occur at temperatures above 80°C.
Water Resistance	Resistance to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 15 m ² /L.

PRODUCT DATA




COMPOSITION (nominal)	Pigment : Lightfast Non-Lead Pigments and Mineral Extenders. Blinder : Alkyd. Solvent : White Spirit.
VOLUME SOLIDS	White 47% (nominal), other colours will vary
FLASH POINT	32 ^o C – 55 ^o C.

APPLICATION

THINNING	
Brush or Roller	For normal use thinning is usually not necessary, but if required add up to 1 part of Dulux Thinner 850-41 or white spirit to 10 parts of paint (10%).
Conventional Spray	Add up to 1 part of Dulux Thinner 850 - 41 or white spirit to 10 parts of paint (10%).
Airless Spray	Ready for use.
SPRAY RECOMMENDATIONS	
Conventional Spray	Satisfactory through most equipment.
Airless Spray	A typical set up for airless spray application would be a minimum working pressure on paint of 140Kg/cm ² (2000 lb/sq in) with a spray tip size 0.43mm (17 thou) and a spray tip angle 65 ^o
DRYING TIMES	
Touch Dry	Single coat at standard thickness: 2 – 4 hours.
Recoat	5 – 6 hours.
CLEANING UP	Clean all equipment with Dulux Thinner 850 - 41 or while spirit






















	immediately after use.
FILM THICKNESS	Wet: 55 micro – metres. Dry: 30 micro – metres.
	    <p>Application method 65° spraying tip 2-4 hours drying time Practise proper cleaning</p>

PRE - APPLICATION

SURFACE PREPARATION	<p>Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.</p> <p>Steel surfaces should be manually prepared by power or hand tool to BS 7079 Part A1: 1989 St3.</p> <p>For optimum performance new galvanized and aluminium surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.</p>		
SYSTEM INFORMATION	PRIMER (1 COAT)	UNDERCOAT (1 COAT)	FINISH (2 COATS)
Wood	Dulux Aluminium Wood Primer Sealer (A519-3697)		
Metal	Dulux Grey Green Zinc Phosphate Primer (A500-388)	Dulux Speed Undercoat (A545-101)	Dulux Satinwood (A345) (interior surfaces only)
Masonry	Dulux Alkali Resisting Interior Wall Sealer (A931-18380)		
	   <p>Use abrasive paper Dust off Seal a coat with primer</p>		

PRECAUTION

SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION	<p>FLAMMABLE</p> <p>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</p> <p>Repeated exposure may cause skin dryness or cracking.</p> <p>Contains: ETHYL METHYL KETOXIME, COBALT CARBOXYLATE. May produce an allergic reaction.</p> <p>Avoid contact with skin.</p> <p>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.</p> <p>To remove splashes of paint from skin, use soap and water or a recognised cleanser.</p>
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	<p>If swallowed seek medical advice immediately and show this container or label.</p> <p>Keep away from food, drinks, animal feed and out of the reach of children.</p> <p>Keep away from combustible material.</p> <p>Container must be stored in a cool and shaded place.</p> <p>It must be tightly closed in a secure, upright position.</p> <p>Work in a well-ventilated area and do not breathe in vapour or spray. A suitable mask should be worn during sanding.</p> <p>When applying paint, it is advisable to wear eye protection and suitable gloves.</p> <p>In case of fire use foam, dry powder, AFFF, CO2 – Never use water.</p> <p>In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment.</p> <p>Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.</p> <p>Refer to Dulux Product Safety Data Sheet for further details.</p> <p>In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>														
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