

**DULUX TEXTACLAD
ACRYLIC FINISH**

A152-LINE (HIGH PERFORMANCE-SOLVENTBORNE)

PRODUCT INFORMATION

PRODUCT NAME	Dulux Textaclad Acrylic Finish
PRODUCT CODE	A152-Line
DESCRIPTION	Dulux Textaclad Acrylic Finish is a convenient single pack acrylic glossy finish.
USAGE	Suitable for use on interior and exterior smooth or textured masonry, wood, and metal surfaces.
BENEFITS	Excellent durability against exterior UV degradation. Provides protection to the concrete through its anti carbonation property.
PACK SIZE	5 and 20 litres.
COLOUR RANGE	Refer to HPC Colour Card.

PERFORMANCE GUIDE





FILM PROPERTIES Chemical Resistance Heat Resistance Water Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, a specialist paint system may be required. Also resistant to splashing with motor oil, vegetable oils, concentrated acids and alkalis. They are not resistant to aromatic solvents. Not recommended for use on heated surfaces above 65°C. Not suitable for the interior (immersed) surfaces of swimming pools or for surfaces which are in contact with drinking water. Excellent resistance to high level of moisture i.e. heavy condensation and can withstand frequent washing down but will not tolerate damp substrates. When used on masonry, the surface must incorporate an effective damp proof membrane.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 10-17.5 m ² /L. When applying by spray, losses due to overspray can be heavy on narrow sections.

PRODUCT DATA




COMPOSITION (nominal)	Pigment : Lightfast Non-Lead Pigments and Mineral Extenders. Blinder : Acrylic Copolymer. Solvent : Aliphatic and Aromatic Hydrocarbon.
VOLUME SOLIDS	42% (nominal).
FLASH POINT	32°C.

APPLICATION

THINNING Brush or Roller Conventional Spray Airless Spray	Thinning is usually not necessary, but if required add up to 1 part of Dulux Thinner 850 – 18356 to 10 parts of paint (10%). Add up to 1 part of Dulux Thinner 850-18356 to 20 parts of paint (5%). Ready for use.
SPRAY RECOMMENDATIONS Conventional Spray Airless Spray	Satisfactory through most equipment. A typical set up for airless spray application is a minimum working pressure on paint of 140kg/cm ² (2000 lb/sq in) with a spray tip size 0.33mm (13 thou) and a spray tip angle of 20° - 45°.
Drying TIMES	Single coat at standard thickness:






















Touch Dry Recoat	1-2 hours 3-4 hours.
FILM THICKNESS	Wet: 60-100 micro-metres. Dry: 25-42 micro-metres.
CLEANING UP	Clean all equipment with Dulux Thinner 850-41 immediately after use.
	 Application method  20°- 45° spraying tip  1-2 hours drying time  Practise proper cleaning

PRE - APPLICATION

SURFACE PREPARATION	Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. All surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. For large exterior area, high pressure (1500 psi) water jetting is recommended.														
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	Note: Dulux Textaclad Acrylic Finish cannot be overcoated by epoxy or polyurethane paints.														
	 Use abrasive paper  Dust off  Seal a coat with primer														

PRECAUTION

SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION	FLAMMABLE Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Repeated exposure may cause skin dryness or cracking. Contains: TETRACHLOROPYRIDINE DERIVATIVE. May produce an allergic reaction. Avoid contact with skin. In case of contact with eyes, rinse immediately with plenty of water and
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	<p>seek medical advice. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Keep away from food, drinks, animal feed and out of the reach of children. Keep away from combustible material. Container must be stored in a cool and shaded place. It must be tightly closed in a secure, upright position. Work in a well-ventilated area and do not breathe in vapour or spray. When applying paint, wear suitable protective clothing, gloves and eye/face protection. In case of fire use foam, dry powder, AFFF, CO2 – Never use water. In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment. Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations. Refer to Dulux Product Safety Data Sheet for further details. In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>														
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