

**GLIDDEN HI GLOSS
HIGH GLOSS FINISH**

A336 LINE (SOLVENTBORNE)

PRODUCT INFORMATION

PRODUCT NAME	Glidden Hi Gloss Finish
PRODUCT CODE	A336 Line
DESCRIPTION	Glidden Hi Gloss Finish is a high quality solvent based high gloss finish that gives a smooth mirror like finish and has excellent durability. The product is creamy and has good flow, making it easy to apply.
USAGE	Suitable for use on all types of interior and exterior wood and metal and suitable primed masonry surfaces.
BENEFITS	High gloss and excellent gloss retention. Good brush loading and good sag resistance. Excellent colour fastness. Lead-free formulation: - Non toxic. Meets Malaysian Standards MS 125 : 1995
PACK SIZE	1 litre, 5 litres ad 20 litres.
COLOUR RANGE	See Glidden Colour Ideas.

PERFORMANCE GUIDE





FILM PROPERTIES	
Chemical Resistance	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems will be required.
Heat resistance	Generally resistant to heat up to 90°C, but some discolouration of light colours may occur at temperatures above 80°C.
Water Resistance	Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.
THEORETICAL COVERAGE	A guide to the theoretical coverage which can be achieved under normal conditions is 15m ² /litre.

PRODUCT DATA




COMPOSITION (nominal)	Pigment : Lightfast Non Lead Pigments. Blinder : Alkyd. Solvent : White Spirit.
VOLUME SOLIDS	White 50% (nominal), other colours will vary.
FLASH POINT	32°C – 55°C.

APPLICATION

THINNING	
Brush or Roller	For normal use thinning is usually not necessary, but if required add up to 1 part of white spirit to 10 parts of paint (10%).
Conventional Spray	Add up to 1 part of white spirit to 3 parts of paint (30%).
Airless Spray	Ready for use.
SPRAY RECOMMENDATIONS	
Conventional Spray	Satisfactory through most equipment.
Airless Spray	A typical set up for airless spray application is a minimum working pressure on paint of 140 kg/cm ² (2000 lb/sq in) with a spray tip size 0.38mm (15 thou) and a spray tip angle of 65°.
DRYING TIMES	
Touch Dry	Single coat at standard thickness: 2 – 4 hours.
Recoat	5 – 6 hours.

CLEANING UP	Clean all equipment with white spirit immediately after use.
	 Application method  65° spraying tip  2-4 hours drying time  Practise proper cleaning

PRE - APPLICATION

SURFACE PREPARATION	<p>Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off.</p> <p>Steel surfaces should be manually prepared by power or hand tool to BS 7079 Part A1:1989 St3.</p> <p>For optimum performance new galvanized and aluminium surfaces should be cleaned and degreased, then pre-treated with A931 – 10420 Galvprime to ensure good adhesion.</p>		
SYSTEM INFORMATION	PRIME (1 COAT)	UNDERCOAT (1 COAT)	FINISH (2 COATS)
Galvanized Iron or Aluminium	Dulux Galvprime (A931 - 10420)		
Wood	Dulux Aluminium Wood Primer Sealer (A519 - 3697)	Dulux Speed Undercoat (A545 - 101)	
Metal	Dulux Grey Green Zinc Phosphate Primer (A500 - 388)	or	Glidden Hi Gloss Finish (A336)
Masonry	Glidden Wall Sealer 368 (A931 - 15368)	Maxilite Plus Undercoat (A543 - 15308)	
	 Use abrasive paper  Dust off  Seal a coat with primer		

PRECAUTION

SAFETY, HEALTHY AND ENVIRONMENTAL INFORMATION	<p>FLAMMABLE</p> <p>Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</p> <p>Repeated exposure may cause skin dryness or cracking.</p> <p>Contains: ETHYL METHYL KETOXIME, COBALT CARBOXYLATE. May produce an allergic reaction.</p> <p>Avoid contact with skin.</p> <p>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.</p> <p>To remove splashes of paint from skin, use soap and water or a recognised cleanser.</p>
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	<p>If swallowed seek medical advice immediately and show this container or label.</p> <p>Keep away from food, drinks, animal feed and out of the reach of children.</p> <p>Keep away from combustible material.</p> <p>Container must be stored in a cool and shaded place.</p> <p>It must be tightly closed in a secure, upright position.</p> <p>Work in a well-ventilated area and do not breathe in vapour or spray. A suitable mask should be worn during sanding.</p> <p>When applying paint, it is advisable to wear eye protection and suitable gloves.</p> <p>In case of fire use foam, dry powder, AFFF, CO2 – Never use water.</p> <p>In case of a spillage, contain and collect spillage using sand or earth and do not empty into watercourses, drains or the environment.</p> <p>Dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.</p> <p>Refer to Glidden Product Safety Data Sheet for further details.</p> <p>In case of emergency, refer to Emergency Incident Response Hotline 1800 80 6187.</p>														
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